

Weslaco Independent School District

Engine Lathes Milling Machines
RFP 18-12-13

Contract Valid from 12/12/2017 thru 12/11/2018
No Option to Extend

| Cost Sheet -A | | | MSC Industrial Supply Co. Harlingen, TX | | Rex Supply Co. Houston, TX | |
|---------------|---|------|--|---------------------|--|---------------------|
| Line # | Description | Qty. | Unit Cost | Extended Cost | Unit Cost | Extended Cost |
| | | | Brand: Vectrax Model : 09517350 | | Brand: Kent USA Model: KLS 1440 | |
| 1 | Engine Lathe with Accessories: Must meet or exceed the following specifications: Must have a DRO Spindle Speed Control: Geared Head Phase: 3, Horsepower: 3 hp min., Number of Spindle Speeds: 6-10, Spindle Speed: up to 2,000 RPM, Number of Inch Threads: up to 32, Threads per Inch: up to 56 | 2 | \$ 8,699.00 | \$ 17,398.00 | \$ 9,680.00 | \$ 19,360.00 |
| 2 | Digital Read Out (DRO) System- machine compatibility, turning number of axes, 2 dro systems machine compatibility, turning number of axes 2, 2 axis travel (inch) | 2 | \$ 1,899.00 | \$ 3,798.00 | Included | |
| 3 | Aloris-Series Set: for 10 to 15 inch lathe swing, must include at least 5 pieces, tool post and holder, 1 turning 1 facing | 6 | \$ 545.72 | \$ 3,274.32 | \$ 645.15 | \$ 3,870.90 |
| 4 | Interstate Tool Bit Set: blanks material high speed material grade m2 tool bit blanks; m2: end shape, square, width/diameter (inch) 1/2 height (inch) 1/2 overall length (inch 4 | 40 | \$ 7.77 | \$ 310.80 | \$ 3.83 | \$ 153.20 |
| 5 | Interstate-3mt taper shank: 1/47/64 inch head diameter 858 lbs. capacity live center 1111/32 inch long case, 1-1/16 inch point diameter, 1-29/64 inch point length, 0.0002 inc accuracy, 650 lbs. maximum workpiece | 6 | \$ 115.79 | \$ 694.74 | \$ 63.53 | \$ 381.18 |
| 6 | Import Bump-Type Knurlers: type pivot head bump knurler cutting direction neutral bump type pivot head bump knurler shank width diameter 1/2 shank height 1/2 shank length (inch 4-1/2 diameter (inch) 3/4 | 6 | \$ 24.51 | \$ 147.06 | \$ 14.63 | \$ 87.78 |
| 7 | Interstate Insert Tool Bit Sets: 3/4 inch insert circle inch 1/4 indexable insert tool bit sets shank square size 3/8 inch | 6 | \$ 168.90 | \$ 1,013.40 | \$ 145.00 | \$ 870.00 |
| | Unloading, Moving & Uncrating | 1 | \$ 2,300.00 | \$ 2,300.00 | Includes delivery, setup, cleanup & training | |
| | Warranty Included with this Unit: | | 1 Year Parts and Labor | | 1 Year Parts & Labor-Lathe 2 Year Parts-DRO | |
| | TOTAL COST-LATHES | | | \$ 28,936.32 | | \$ 24,723.06 |

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| Cost Sheet-B | | | MSC Industrial Supply Co. Harlingen, TX | | Rex Supply Co. Houston, TX | |
|--------------|--|------|---|---------------------|---|---------------------|
| Line # | Description | Qty. | Unit Cost | Extended Cost | Unit Cost | Extended Cost |
| | Bridgeport "Knee" Mill System | | Brand: Bridgeport Model # 92813351 | | Brand: Acer Model: A949700XP | |
| 1 | Bridgeport "Knee" Mills -Must meet or exceed the following specifications: Standard work table-9 inch wide x 49 inch long, Speed-must have a low and high variable speed, RPM's-range of 50 to 4500 rpm, Drilling Capacity-3/4", Boring Capacity-up to 6" maximum, Motor-2hp on continuous use, with max 3 hp of interval use, Or Equal | 3 | \$ 15,829.43 | \$ 47,488.29 | \$ 12,385.00 | \$ 37,155.00 |
| 2 | Servo 200-130 power feed | 3 | \$ 841.95 | \$ 2,525.85 | Included | |
| 3 | Newall DP700 DRP | 3 | \$ 1,509.20 | \$ 4,527.60 | Included | |
| 4 | Model 178 Indicol att. Test indicator holder | 3 | \$ 70.68 | \$ 212.04 | \$ 58.61 | \$ 175.83 |
| 5 | 13 collets + tray \$8 collet set & tool tray | 3 | \$ 148.54 | \$ 445.62 | \$ 97.47 | \$ 292.41 |
| 6 | 6" D688 Kurt Vise | 3 | \$ 541.20 | \$ 1,623.60 | \$ 498.95 | \$ 1,496.85 |
| 7 | No. 3 M.T. W/33 JT Jacobs Arbor | 3 | \$ 22.47 | \$ 67.41 | \$ 19.96 | \$ 59.88 |
| 8 | 1/8" 10 Pair Set SPI Parallel Set | 3 | \$ 125.49 | \$ 376.47 | \$ 46.92 | \$ 140.76 |
| 9 | 2J Head 22 3/4" L w/SPC USA draw bar b'port | 12 | \$ 34.30 | \$ 411.60 | \$ 17.97 | \$ 215.64 |
| 10 | 1/2 13 stude 5/8 table step lock & clamp set | 3 | \$ 54.99 | \$ 164.97 | \$ 53.69 | \$ 161.07 |
| | Unloading, Moving & Uncrating | 1 | \$ 2,300.00 | \$ 2,300.00 | Includes Delivery, set-up, cleaning, & training | |
| | Warranty included with this unit: | | 1 Year parts and Labor | | 1 Year Parts & Labor-Mill & Power Feed 3 Year-No Fault-DRO 5 Year-Parts-DRO | |
| | | | | | Includes Delivery, set-up, cleaning, & training | |
| | TOTAL COST-MILL MACHINES | | | \$ 60,143.45 | | \$ 39,697.44 |
| | | | | | | |
| | TOTAL FOR BOTH MACHINES | | \$ 89,079.77 | | | \$ 64,420.50 |

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|------------------|---|---|--|
| Timeline | | | |
| 1 | Number of days to deliver and install machines. Does this include all machines? If not, specify days per machine. | Delivery: 4 weeks after receipt of order, includes All machines | Delivery: 5-7 days, includes All machines |
| 2 | Number of training days for each machine | 1 day | Included with above time frame |
| 3 | Total Days for all machines to be completely operational | 1 day | 5-7 days |
| Support | | | |
| 1 | Do you have Maintenance Support on equipment? Explain: _____ | Yes, Technical Reps available | Yes, See attached for Field Support and Contact Information |
| 2 | Do you have Software Support? Explain | Yes, Technical Reps available | Yes, In-House support for software questions & issues (see attached) |
| Questions | | | |
| 1 | Are you a member of a Purchasing Cooperative? | Yes | No |
| 2 | If Yes, Name of Cooperative | TXMAS | |
| | Comments: | | Not in conformance with the enclosed specification Comments: Cost Sheet: A, pg. 2 -Interstate Insert Tool Bit Set-Should be a 3/8" IC. Each quoted set will include 10 pcs. Of inserts, must be specified Grade and Tip radius at time of order. Cost Sheet: B, pg. 1 -Bridgeport Knee Mill System Substituting an Acer model. History has shows it is very robust with qualities that equal or exceed Bridgeport, yet is lower. It carries same warranty as Bridgeport. Parts, if needed are readily available and reasonably priced. |

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| | Recommended Vendor & Items |
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